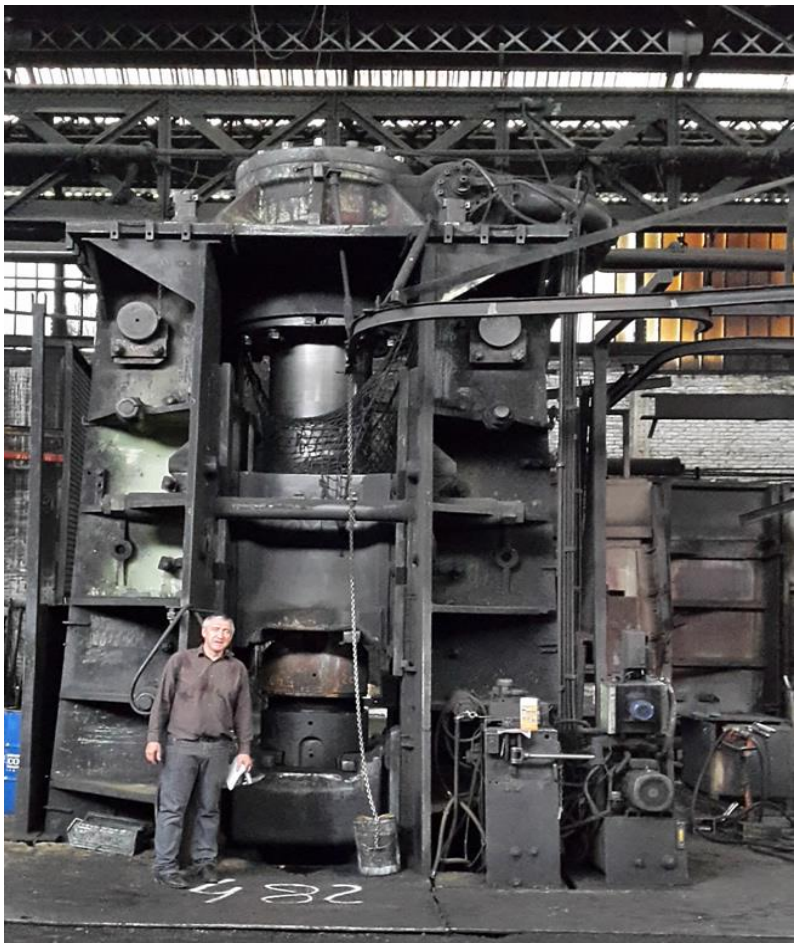
LORFORGE ENGINEERING

SPECIALISTE FORGE & DECOUPAGE
NEGOCE & MAINTENANCE

COUNTERBLOW HAMMER
BECHE DGH 30

TECHNICAL DATA

ENERGY OF BLOW	30 000 Kg/m
RAM STROKE	1200 mm
MAX. STROKING RATE	80 s.p.m
AVERAGE STROKING RATE	6 s.p.m
UPPER RAM WEIGHT	33,2T
LOWER RAM WEIGHT	36,2T
AIR CONSUMPTION (Hardest stroke - cold air)	5,4 m3
COMPRESSOR EFFICIENCY (cold air)	32,5 m3
COMPRESSOR EFFICIENCY (air: 160°C)	22 m3
COMPRESSOR POWER CONSUMPTION	
Cold air	240 HP
Hot air	170 HP
AIR TANK CAPACITY	30 m3
STEAM CONSUMPTION (hardest stroke)	2,8 Kg
STEAM CONSUMPTION / mn	16,8 Kg/mn
DISTANCE BETWEEN SLIDES	1080 mm
MAX. DIES LENGTH	2600 mm
MIN. DIES HEIGHT (witout dovetail)	575 mm
TOTAL HEIGHT ABOVE GROUND	6100 mm
TOTAL WEIGHT	186T



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