

**FORGING HAMMER
 HUTA ZIGMUNT MPM
 3 150**

TECHNICAL DATA

<u>ENERGY OF BLOW</u>	3600 kg.m	<u>STROKING RATE</u>	110 s.p.m.
<u>WEIGHT OF FALLING RAM</u>	1250 Kg	<u>STEAM OR INCOMING AIR PRESSURE</u>	5-7 Kg/cm2
<u>MAX. TUP STROKE</u>	800 mm	<u>AVERAGE STEAM CONSUMPTION</u>	650 Kg/h
<u>GUIDEWAY SPACING</u>	550 mm	<u>AVERAGE AIR CONSUMPTION</u>	12 m3/mm
<u>LENGTH OF DIE SEAT IN THE TUP</u>	500 mm	<u>HEIGH ABOVE THE FLOOR</u>	3750 mm
<u>LENGTH OF DIE SEAT IN THE CUSHION</u>	700 mm	<u>TOTAL HEIGHT</u>	4380 mm
<u>MIN. HEIGH OF THE DIE (without dovetail)</u>	220 mm	<u>WEIGHT OF ANVIL</u>	24T
<u>MAX. WEIGHT OF UPPER DIE</u>	400 Kg	<u>TOTAL WEIGHT OF THE HAMMER</u>	35T



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