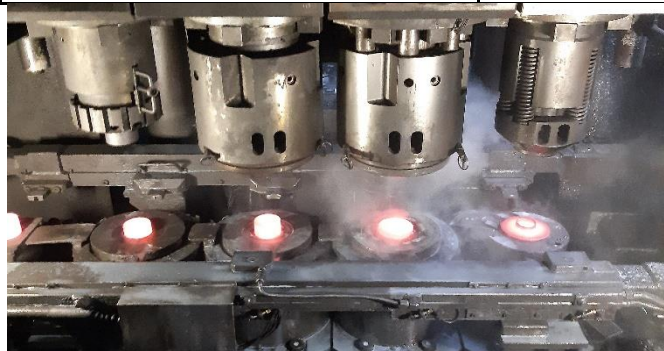


FORGING PRESS 2500T MANZONI

TECHNICAL DATA

CAPACITY	2500T
TYPE	2500 SR/TR
SERIAL N°	3280
YOM	2000
STROKING RATE	30-50 s.p.m
STROKE	330 mm
RAM ADJUSTMENT	10 mm
SHUT HEIGHT	2020 mm
TABLE	1800x1600 mm
RAM	1700x1600 mm
DISTANCE BETWEEN UPRIGHTS	1800 mm
LATERAL WINDOW	1200 mm
NUMBER OF STATIONS	4
NUMBER OF LOWER EJECTORS	4
CAPACITY	2x10 & 2x25T
STROKE	4x120mm
NUMBER OF UPPER EJECTORS	4
CAPACITY	2x3 & 2x8T
STROKE	4x50mm
LOWER CUSHION	1x500T
UPPER CUSHION	1x800T
MAIN MOTOR	400 kW
WEIGHT OF PRESS	360T



F571A

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CHEMIN DU NEYRON - 63920 PESCHADDOIRES - FRANCE - TÉL. +334 73 80 63 13 - INFO@LORFORGE.FR
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